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D4151-041
Job Sheet 178126



Part No: D4151-041

Job Qty: 5 ea

Part Name: Basket Fwd Hardpoint Assembly, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Small Fab-3		JUN 27 2018
100	Small Fab	5 pcs	6/8/18	6/8/18	0.00	0.42	Small Fab-6		DAS 38
110	QC	5 pcs	6/8/18	6/8/18	0.00	0.00	QC5		JUL 05 2018
120	Packaging	5 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2	5760 88	JUL 06 2018
130	QC21-SA	5 Ea	6/8/18	6/8/18	0.00	0.00	QC21		DAS 21 JUL 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5078166x3 5067 894
D4151-1	Lower Hardpoint Plate	10 Ea (2 ea)	90-Start up Operation	5061210
D4151-5	Fwd Basket Instl Stud	5 Ea (1 ea)	90-Start up Operation	5085303
MS21043-4	Nut	10 Ea (2 ea)	90-Start up Operation	5062296
NAS1149C0432R	Washer	20 Ea (4 ea)	90-Start up Operation	5052052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	10	83	0
	D4151-1	10	43	0
	D4151-5	5	0	0
	MS21043-4	10	916	0
	NAS1149C0432R	20	2,245	0

504

Part Specifications

5116

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Supervisor Verification Coordinator Approval Date: 06/29/16

Root Cause		FAULT CATEGORY	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
		Po ☐ Fo ☐ Gi ☐ V ☐ V ☐ C ☐ Misaligned/off center ☐	d Wrong ☐ imensions ☐ er tolerance ☐ rect ☐ Missing ☐ ed ☐ Turning Sequence ☐
		OTHER : _____	